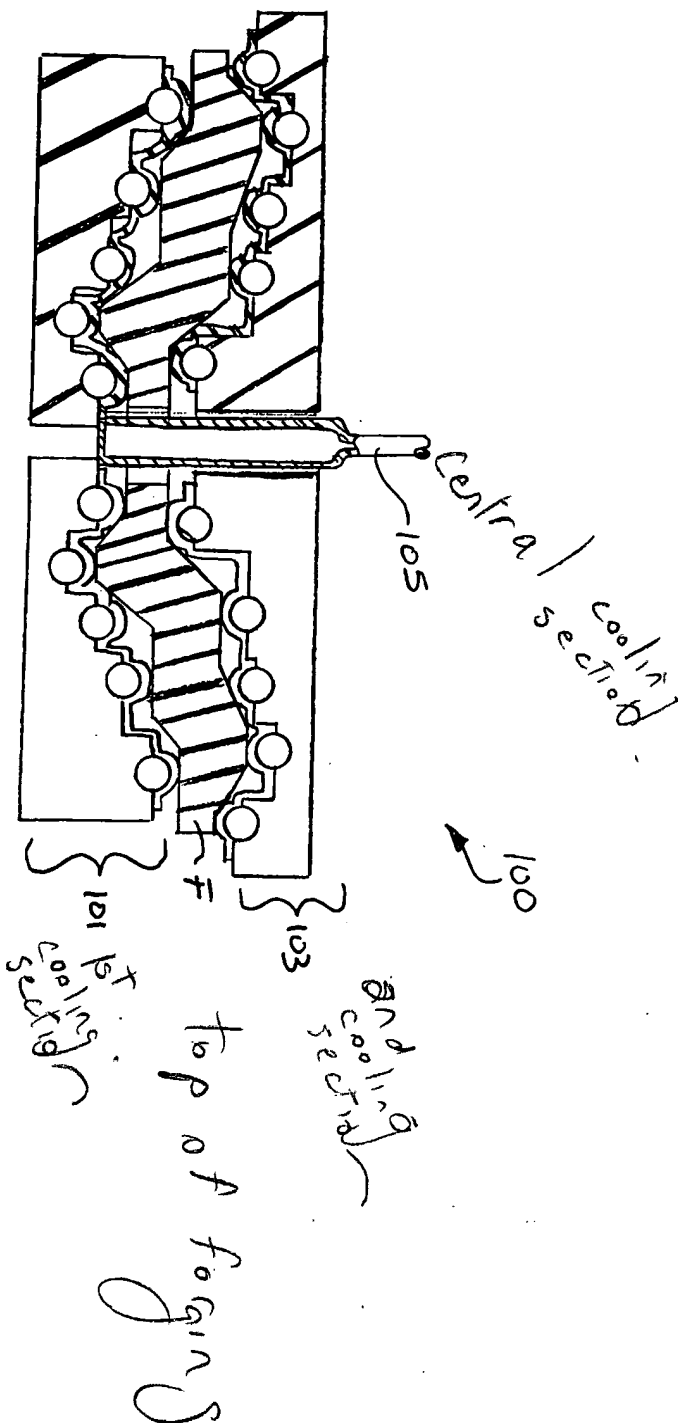


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FIG. 2



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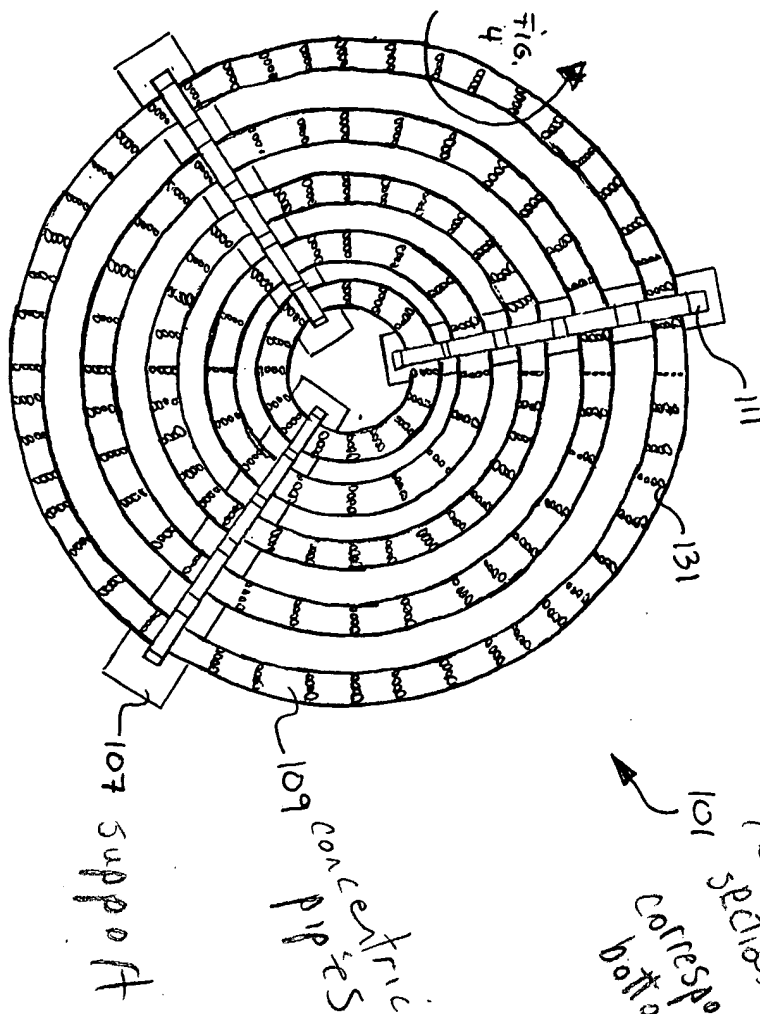
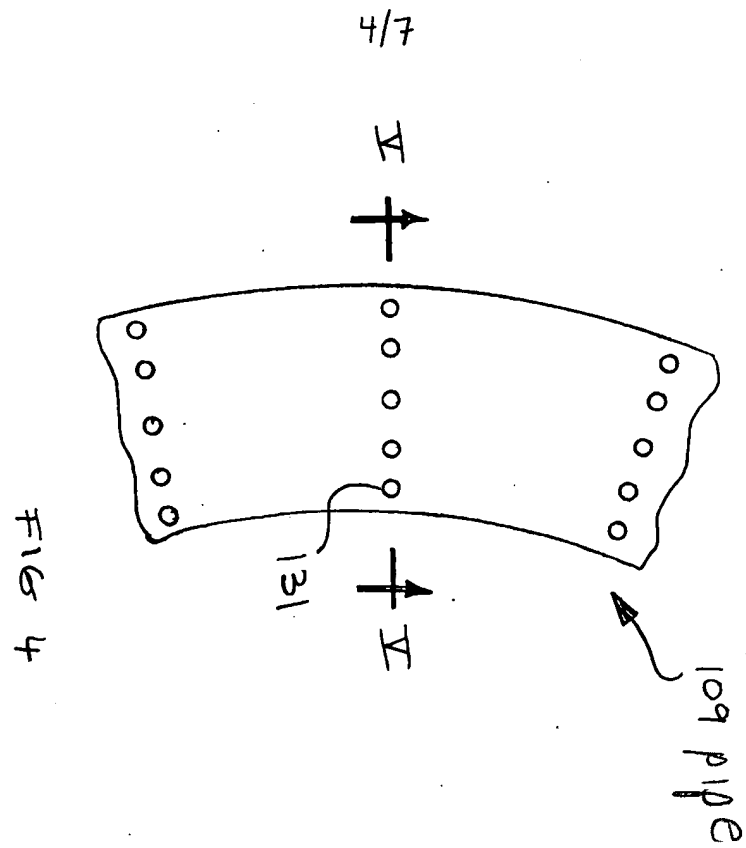
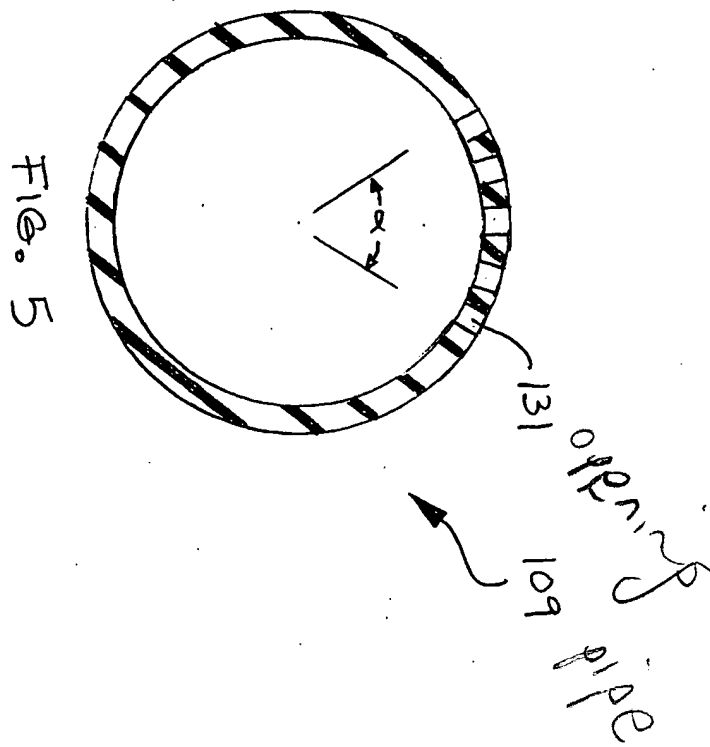


Fig 3

1st section
101 corresponds to
bottom forging
multiple
hot spacers = secure to
the supports 107

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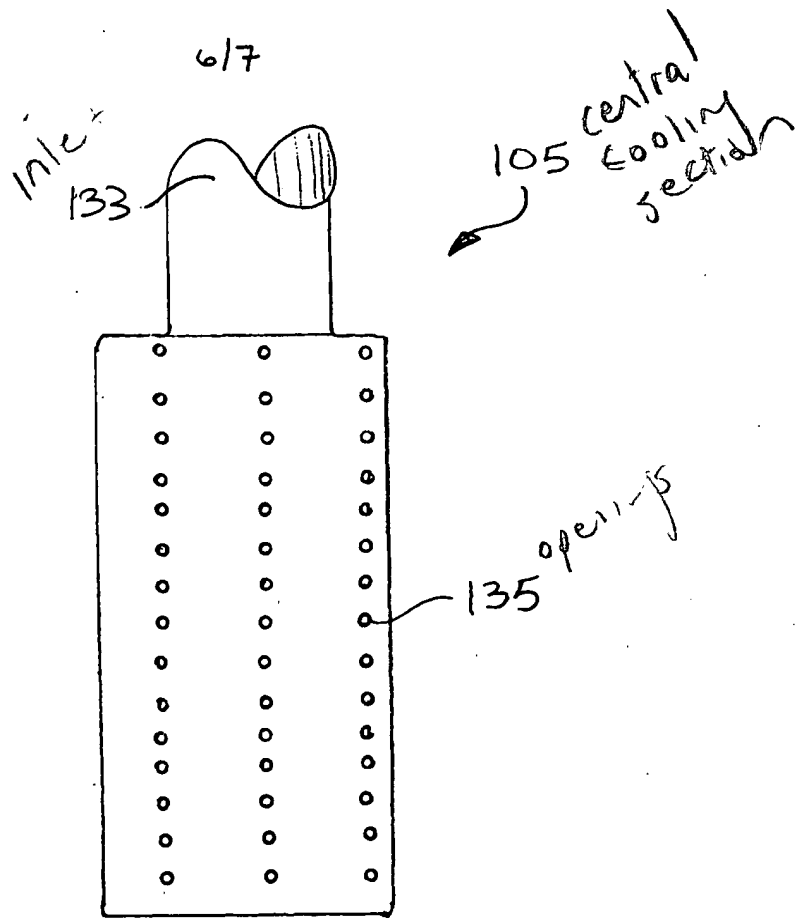


FIG. 6

FIG. 7

